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GLOBAL STANDARD COMPONENTS

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.01

STK: 1-1/2" x 2-1/8" x 75 LG.

SAE O1 OIL-HARDENING COLD-WORK TOOL STEEL
HARDEN 50-55 R.C. & GRIND, BLACK OXIDE FINISH

• ALL DIMENSIONS ARE mm.
• SURFACES TO BE FLAT, PARALLEL, AND PERPENDICULAR TO WITHIN 0.005 T.I.R.
• 6.350 HOLES TO BE PERPENDICULAR TO SURFACE WITHIN 0.005 T.I.R.
• ALL GROUND SURFACES ARE TO BE 0.4 MICROMETERS.

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART.
GLOBAL STANDARD COMPONENTS

Assembly

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