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L BLOCK (FULL METRIC)  
ALB010M, 011M, 012M  
AND 013M

Tolerances:  
1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020

\( \sqrt{\text{SURFACES TO BE FLAT, PARALLEL & \ PERPENDICULAR TO WITHIN 0.015 T.I.R.}} \)

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

**NAAMS CODE** | **A** | **MATERIAL**  
--- | --- | ---  
ALB010M | M10 x 1.5 | STEEL ASTM A-36  
ALB011M | M10 x 1.5 | NM Stainless  
ALB012M | 11.0 | STEEL ASTM A-36  
ALB013M | 11.0 | NM Stainless
## L BLOCK (FULL METRIC)
ALB020M, 021M, 022M AND 023M

Tolerances: 1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

### NAAMS CODE

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**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**

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L BLOCK (FULL METRIC)  
ALB040M, 041M, 042M  
AND 043M

Tolerances:  
1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020

\[ \sqrt{\text{SURFACES TO BE FLAT, PARALLEL &}} \]  
\[ \sqrt{\text{PERPENDICULAR TO WITHIN 0.015 T.I.R.}} \]

NOTE: Identify with NAAMS CODE number as shown XXX.  
Black Oxide Finish

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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART
**L BLOCK (FULL METRIC)**

**ALB050M, 051M, 060M AND 061M**

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

No Black Oxide Finish to “SS Type” Components

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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART
L BLOCK (FULL METRIC)  
ALB070M, 071M, 080M  
AND 081M  

Tolerances:  
1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020  

SURFACES TO BE FLAT, PARALLEL &  
PERPENDICULAR TO WITHIN 0.015 T.I.R.  

NOTE: Identify with NAAMS CODE number as shown XXX.  
Black Oxide Finish  
No Black Oxide Finish to “SS Type” Components  

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART  

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L BLOCK (FULL METRIC)  
ALB090M, 091M, 092M  
AND 093M

**Tolerances:**  
1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART
Assembly

Tolerances: 1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

See Page B-1.1 for Global Materials Chart

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**L BLOCK (FULL METRIC)**

**ALB110M R/L, 111M R/L, 112M R/L AND 113M R/L**

Global Standard Components

Assembly

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**Tolerances:**

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

**NOTE:** Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

No Black Oxide Finish to “SS Type” Components

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**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**
L BLOCK (FULL METRIC)
ALB115M AND 116M

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to "SS Type" Components

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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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### L BLOCK (FULL METRIC) ALB120M, 121M, 122M AND 123M

**GLOBAL ST ANDARD COMPONENTS**

**Assembly**

08/13/07

**DISCONTINUED**

Tolerances:
- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

- SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

**NOTE:** Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

**NAAMS CODE A MATERIAL**

- ALB120M M10 x 1.5 STEEL ASTM A-36
- ALB121M M10 x 1.5 NM Stainless
- ALB122M 11.0 STEEL ASTM A-36
- ALB123M 11.0 NM Stainless

**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**
G L O B A L S T A N D A R D C O M P O N E N T S

H – 12

Assembly

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

\( \checkmark \) SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

DRILL & C’BORE FOR M10 x 1.5 SOC. HD. SCR (4) HOLES AS SHN.

L BLOCK (FULL METRIC)
ALB130M, 131M, 132M AND 133M

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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<th>WT. kg</th>
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<td>ALB133M</td>
<td>11.0</td>
<td>SS type 303 or 304</td>
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**L BLOCK (FULL METRIC)**
**ALB140M, 141M, 150M AND 151M**

**Tolerances:**
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

**NOTE:** Identify with NAAMS CODE number as shown **XXX**.

- Black Oxide Finish
- No Black Oxide Finish to “SS Type” Components

---

**DRILL & C’BORE FOR M10 x 1.5 SOC. HD. SCR. (4) HOLES AS SHN.**

---

**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**

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<th><strong>MATERIAL</strong></th>
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L BLOCK (SMALL)  
(FULL METRIC)  
ALB240M, 241M

Tolerances: METRIC
1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020

\[ \sqrt{\text{SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.}} \]

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<td>ALB 241M</td>
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</table>

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L BLOCK (SMALL) (FULL METRIC) ALB220M, 221M

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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L BLOCK (SMALL) (FULL METRIC)
ALB210M R/L, 211M R/L

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020
SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.
MATERIAL: STEEL ASTM A-36
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<td>ALB211ML</td>
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<td>30.0</td>
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**L BLOCK (SMALL)**
**FULL METRIC**
ALB270M, 271M

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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</table>

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L BLOCK (SMALL)  
(FULL METRIC)  
ALB280M, 281M  

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ±0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

P.F. FOR 5/16" DOWEL (3) HOLES
3/8"-16 TAP

3/8"-16 TAP TO CROSS HOLE

A (2) HOLES

0.50R (MAX.)

3/8"-16 TAP STEEL ASTM A-36
3/8"-16 TAP NM Stainless
13/32 STEEL ASTM A-36
13/32 NM Stainless

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L BLOCK
ALB020, 021, 022 AND 023

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

P.F. FOR 5/16” DOWEL (4) HOLES
3/8"-16 TAP

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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<td>ALB022</td>
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<td>13/32</td>
<td>SS type 303 or 304</td>
<td>0.45</td>
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L BLOCK
ALB040, 041, 042 and 043

Assembly 08/13/07

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish 3/8" - 16 TAP

P.F. FOR 5/16" DOWEL (2) HOLES

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<td>ALB043</td>
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**L BLOCK**
**ALB050, 051, 060 and 061**

**Assembly**  
02/12/14

**GLOBAL STANDARD COMPONENTS**

**NAAMS**

**Tolerances:** METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

Surfaces to be flat, parallel & perpendicular to within 0.015mm T.I.R.

**NOTE:** Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish
No Black Oxide Finish to "SS Type" Components

**P.F. FOR 5/16" DOWEL (3) HOLES**

---

**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**

<table>
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Tolerances: METRIC

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

P.F. FOR 5/16" DOWEL
(4) HOLES
3/8"-16 TAP

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as
shown XXX.
Black Oxide Finish

3/8" - 16 TAP
(2) HOLES

S.F. FOR 5/16" DOWEL
(2) HOLES

1.5 x 45°

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<td>ALB093</td>
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<td>NM Stainless</td>
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Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as
shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

---

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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART
Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<td>For Right and Left Hand Use</td>
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**L BLOCK**
**ALB115 AND 116**

Assembly 02/12/14

---

**Tolerances: METRIC**
- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

---

**NAAMS CODE** | **MATERIAL** | **NOTE** | **WT. kg**
--- | --- | --- | ---
ALB115 | STEEL ASTM A-36 | For Opposite Hand See ALB 112 | 0.59
ALB116 | SS type 303 or 304 | For Opposite Hand See ALB 113 | 0.59

---

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

---
L BLOCK
ALB120, 121, 122 AND 123

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

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<td>ALB123</td>
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<td>NM Stainless</td>
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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

DRILL & C’BORE FOR 3/8” SOC. HD. SCR (4) HOLES AS SHN.

P.F. FOR 5/16” DOWEL (4) HOLES

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<tr>
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<td>ALB132</td>
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<td>ALB133</td>
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Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020
SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

DRILL & C’BORE FOR 3/8” SOC. HD. SCR.
(4) HOLES AS SHN.

P.F. FOR 5/16” DOWEL (4) HOLES
A (2) HOLES

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<th>NAAMS CODE</th>
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<th>MATERIAL</th>
<th>WT. kg</th>
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<tbody>
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<tr>
<td>ALB141</td>
<td>13/32</td>
<td>SS type 303 or 304</td>
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<td>ALB150</td>
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<tr>
<td>ALB151</td>
<td>3/8 –16 tap</td>
<td>SS type 303 or 304</td>
<td>0.63</td>
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</tbody>
</table>

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**L BLOCK (SMALL)**

**ALB240, 241**

Tolerances: METRIC
- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
<th>A</th>
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<tbody>
<tr>
<td>ALB 240</td>
<td>5/16 x 18 tap</td>
</tr>
<tr>
<td>ALB 241</td>
<td>11/32</td>
</tr>
</tbody>
</table>
L BLOCK (SMALL)
ALB220, 221

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.
MATERIAL: STEEL ASTM A-36
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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</table>

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L BLOCK (SMALL)  
ALB230, 231

Tolerances: METRIC  
1 PLACE ± 0.3  
2 PLACE ± 0.03  
3 PLACE ± 0.020

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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<td>5/16 x 18 TAP</td>
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<td>ALB 231</td>
<td>11/32</td>
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</table>

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L BLOCK (SMALL)
ALB210 R/L, 211 R/L

Tolerances: METRIC
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.
MATERIAL: STEEL ASTM A-36
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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<th>OPPOSITE</th>
<th>A</th>
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<td>ALB210L</td>
<td>5/16 x 18 tap</td>
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<td>ALB 211R</td>
<td>ALB211L</td>
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**L BLOCK (SMALL)**

**ALB270, 271**

**GLOBAL ST ANDARD COMPONENTS**

**Assembly**

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**Tolerances: METRIC**

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

**MATERIAL:** STEEL ASTM A-36

**NOTE:** Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

---

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<td>ALB 271</td>
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</table>

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**L BLOCK (SMALL)**

**ALB280, 281**

**Tolerances:** METRIC

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

**MATERIAL:** STEEL ASTM A-36

**NOTE:** Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

---

**NAAMS CODE**

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Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

\[ \text{SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.} \]

NOTE: Identify with NAAMS CODE number as shown XXX.
- Black Oxide Finish
- No Black Oxide Finish to “SS Type” Components

\[ \text{XXX} \]

\[ \text{M8 x 1.25} \]

\[ \text{Ø 6F7 (2) HOLES} \]

\[ \text{Ø 6H6 (2) HOLES} \]

\[ \text{20.0 DEEP} \]

\[ \text{1.5 x 45°} \]

\[ \text{SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART} \]

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
<th>A</th>
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<th>WT. kg</th>
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<tbody>
<tr>
<td>ALB320M</td>
<td>M8 x 1.25</td>
<td>STEEL ASTM A-36</td>
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<td>ALB321M</td>
<td>M8 x 1.25</td>
<td>SS type 303 or 304</td>
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<tr>
<td>ALB322M</td>
<td>Ø 9.0</td>
<td>STEEL ASTM A-36</td>
<td>0.32</td>
</tr>
<tr>
<td>ALB323M</td>
<td>Ø 9.0</td>
<td>SS type 303 or 304</td>
<td>0.32</td>
</tr>
</tbody>
</table>
L BLOCK – 20 mm SERIES
ALB350M, 351M, 360M
AND 361M (FULL METRIC)

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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<td>STEEL ASTM A-36</td>
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<td>ALB351M</td>
<td>M8 x 1.25</td>
<td>SS type 303 or 304</td>
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<tr>
<td>ALB360M</td>
<td>Ø 9.0</td>
<td>STEEL ASTM A-36</td>
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<tr>
<td>ALB361M</td>
<td>Ø 9.0</td>
<td>SS type 303 or 304</td>
</tr>
</tbody>
</table>
L BLOCK – 20 mm SERIES
ALB370M, 371M, 380M AND 381M (FULL METRIC)

Tolerances:
- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
- Black Oxide Finish
- No Black Oxide Finish to “SS Type” Components

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
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<th>NAAMS CODE</th>
<th>A</th>
<th>MATERIAL</th>
<th>WT. kg</th>
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<td>ALB381M</td>
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<td>ALB370M</td>
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<td>STEEL ASTM A-36</td>
<td>0.32</td>
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<tr>
<td>ALB371M</td>
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<td>SS type 303 or 304</td>
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</table>

L BLOCK – 20 mm SERIES
ALB400M, 401M, 402M
AND 403M (FULL METRIC)

Assembly 09/05/12

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as
shown XXX.
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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<tr>
<th>NAAMS CODE</th>
<th>A</th>
<th>MATERIAL</th>
<th>WT. kg</th>
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<tbody>
<tr>
<td>ALB400M</td>
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<td>STEEL ASTM A-36</td>
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<tr>
<td>ALB401M</td>
<td>M8 x 1.25</td>
<td>SS type 303 or 304</td>
<td>0.50</td>
</tr>
<tr>
<td>ALB402M</td>
<td>Ø 9.0</td>
<td>STEEL ASTM A-36</td>
<td>0.50</td>
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<tr>
<td>ALB403M</td>
<td>Ø 9.0</td>
<td>SS type 303 or 304</td>
<td>0.50</td>
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</table>
## L BLOCK – 20 mm SERIES
**ALB410M, 411M, 412M AND 413M (FULL METRIC)**

### Assembly

**Tolerances:**
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

**NOTE:** Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish

No Black Oxide Finish to “SS Type” Components

### Dimensions

- **A (2) HOLES**
  - 54.0
  - 45.0
  - 30.000
  - 15.00
  - 9.0

- **Ø 6H6 (4) HOLES**
  - 63.0 REF.

- **M8 x 1.25 (2) HOLES**
  - 2 PLACE

- **0.50 R (MAX.)**

- **1.5 x 45°**

### Materials

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
<th>A</th>
<th>MATERIAL</th>
<th>NOTE</th>
<th>WT. kg</th>
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</thead>
<tbody>
<tr>
<td>ALB410M</td>
<td>M8 x 1.25</td>
<td>STEEL ASTM A-36</td>
<td>For Right and Left Hand Use</td>
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<tr>
<td>ALB411M</td>
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<td>For Right and Left Hand Use</td>
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</tr>
<tr>
<td>ALB412M</td>
<td>Ø 9.0</td>
<td>STEEL ASTM A-36</td>
<td>For Opposite Hand See ALB415M</td>
<td>0.59</td>
</tr>
<tr>
<td>ALB413M</td>
<td>Ø 9.0</td>
<td>SS type 303 or 304</td>
<td>For Opposite Hand See ALB416M</td>
<td>0.59</td>
</tr>
</tbody>
</table>

**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**

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L BLOCK – 20 mm SERIES
ALB415M, 416M
(FULL METRIC)

Assembly

02/12/14

Tolerances:

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as
shown XXX.

Black Oxide Finish

No Black Oxide Finish to “SS Type” Components

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
<th>MATERIAL</th>
<th>NOTE</th>
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<tbody>
<tr>
<td>ALB415M</td>
<td>STEEL ASTM A-36</td>
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<tr>
<td>ALB416M</td>
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<td>For Opposite Hand See ALB413M</td>
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</table>

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**GLOBAL STANDARD COMPONENTS**

**L BLOCK – 20 mm SERIES**

ALB430M, 431M, 432M AND 433M (FULL METRIC)

---

**Assembly**

---

**Tolerances:**

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.

Black Oxide Finish
No Black Oxide Finish to
“SS Type” Components

---

**DRILL & C’BORE FOR**

M8 x 1.25 SOC. HD. SCR

(4) HOLES AS SHN.

---

**SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART**

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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<th>MATERIAL</th>
<th>WT. kg</th>
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<td>ALB432M</td>
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<tr>
<td>ALB433M</td>
<td>Ø 9.0</td>
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L BLOCK – 20 mm SERIES
ALB340M, 341M, 330M AND 331M (FULL METRIC)

Tolerances:

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

DRILL & C’BORE FOR M8 x 1.25 SOC. HD. SCR
(4) HOLES AS SHN.

Ø 6H6 (2) HOLES

Ø 6F7 (2) HOLES

Ø 9.0

STEEL ASTM A-36

M8 x 1.25

SS type 303 or 304

SS type 303 or 304

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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<th>NAAMS CODE</th>
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<td>ALB331M</td>
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<td>ALB340M</td>
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<td>ALB341M</td>
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L BLOCK – 20 mm SERIES
ALB510M THRU ALB513M
(FULL METRIC)

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to "SS Type" Components

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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<td>ALB512M</td>
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L BLOCK – 20 mm SERIES
ALB521M THRU ALB524M (FULL METRIC)

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020
SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

See Page B-1.1 For Global Materials Chart

<table>
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<tr>
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<td>ALB521M</td>
<td>M8 x 1.25</td>
<td>STEEL ASTM A-36</td>
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<td>ALB523M</td>
<td>Ø 9.0</td>
<td>STEEL ASTM A-36</td>
<td>For Opposite Hand See ALB531M</td>
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<tr>
<td>ALB524M</td>
<td>Ø 9.0</td>
<td>SS type 303 or 304</td>
<td>For Opposite Hand See ALB532M</td>
<td>0.59</td>
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L BLOCK – 20 mm SERIES
ALB531M, ALB532M
(FULL METRIC)

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.02

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish

No Black Oxide Finish to “SS Type” Components

NAAMS CODE MATERIAL NOTE WT.
ALB531M STEEL ASTM A-36 For Opposite Hand See ALB523M 0.59
ALB532M SS type 303 or 304 For Opposite Hand See ALB524M 0.59
Tolerances:
- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX
Black Oxide Finish
No Black Oxide Finish to "SS Type" Components

DRILL & C'BORE FOR M8 x 1.25 SOC. HD. SCR (4) HOLES AS SHN.

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
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<th>NAAMS CODE</th>
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<th>MATERIAL</th>
<th>WT. kg</th>
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</thead>
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<td>STEEL ASTM A-36</td>
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<td>M8</td>
<td>SS type 303 or 304</td>
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<tr>
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<td>Ø9</td>
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L BLOCK – 20 mm SERIES
ALB540M THRU ALB543M
(FULL METRIC)

Tolerances:

1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

M8 x 1.25
Ø 8\(^{F7}\) (2) HOLES

Ø 8\(^{H6}\) (2) HOLES

M8 x 1.25
20.0 DEEP

0.50 R (MAX.)

1.5 x 45°

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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<th>MATERIAL</th>
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<tr>
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<td>STEEL ASTM A-36</td>
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<td>ALB541M</td>
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<tr>
<td>ALB542M</td>
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</tr>
<tr>
<td>ALB543M</td>
<td>Ø 9.0</td>
<td>SS type 303 or 304</td>
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</tbody>
</table>
L BLOCK – 20 mm SERIES
ALB560M THRU ALB563M
(FULL METRIC)

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.
NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to "SS Type" Components

M8 x 1.25

Ø 8F7

Ø 8H6

(2) HOLES

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
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<th>NAAMS CODE</th>
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<td>M8 x 1.25</td>
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<tr>
<td>ALB562M</td>
<td>Ø 9.0</td>
<td>STEEL ASTM A-36</td>
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<tr>
<td>ALB563M</td>
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L BLOCK – 20 mm SERIES
ALB570M THRU ALB573M
(FULL METRIC)

Assembly

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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<th>WT. kg</th>
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</tbody>
</table>
Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown XXX.
Black Oxide Finish
No Black Oxide Finish to “SS Type” Components

DRILL & C’BORE FOR M8 x 1.25 SOC. HD. SCR
(4) HOLES AS SHN.

See page B-1.1 for global materials chart

<table>
<thead>
<tr>
<th>NAAMS CODE</th>
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